

Epimune Complex



**IMMUNE and
DIGESTION SUPPORT**



Features of Epimune Complex:

- Supports healthy white blood cells
- Helps support respiratory health year-round, especially during seasonal challenges
- Helps activate and balance a healthy immune system response function*

Vegan Immune Support

Epimune Complex provides balanced immune support with whole food fermentate (EpiCor®), maitake and turkey tail mushrooms, vitamin C and zinc. In an open-label study, (n=25) subjects consumed two Epimune Complex daily for 30 days that resulted in¹:

- Salivary IgA increase by 11.4% from baseline (this was not statistically significant)
- Overall increase in multiple immune markers (humoral and cellular)
- 26.4% increase in zinc level in red blood cells from baseline (p=0.014)

Caution: This product is processed in a facility that manufactures other products containing soy, milk, egg, wheat, peanut, tree nuts, fish, and shellfish.

Supplement Facts

Serving Size: 2 Capsules

Amount per Serving	%DV
Calories.....	4
Vitamin C	20 mg30%
Calcium.....	30 mg2%
Zinc	10 mg60%
Dried Yeast Fermentate (EpiCor®).....	500 mg†
Maitake Mushroom Extract	8 mg†
(MaitakeGold 404®)	
Maitake Mushroom Powder.....	48 mg†
Turkey Tail Mushroom Powder.....	150 mg†

*Percent Daily Values (DV) are based on a 2,000 calorie diet.
†Daily Value not established.

Other Ingredients: Calcium lactate, cellulose†, zinc rice chelate, acerola (berries), and manioc (root)†.

Key Ingredients:

- **Maitake mushrooms** and **Turkey tail mushrooms** support immune system response function.²⁻³
- **Vitamin C** provides antioxidant support and immune support.
- **Zinc** supports immune functions, zinc-dependent enzymes and tissue repair.
- **EpiCor®** see next page.

NOTES

DOSAGE AM

PM

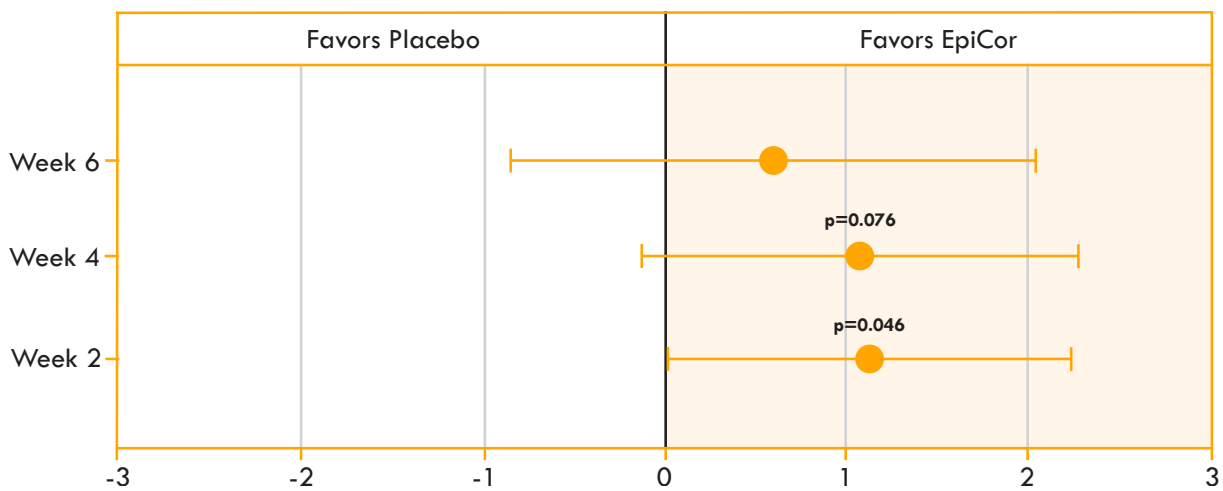
EpiCor®

EpiCor® is a whole food fermentate comprised of proteins, fibers, polyphenols, vitamins, amino acids and beta glucans that have been clinically shown to provide significant immune health benefits.⁴⁻⁹ In a recent study on EpiCor®, a 500 mg daily dose (n=80) led to a

statistically significant improvement of symptoms such as bloating/distension, feeling of fullness and daily total scores in the moderate subgroup.¹⁰ Subjects receiving EpiCor® had a significant decrease in the less favorable bacteria than with a placebo.¹⁰

FIGURE 1
The effects of EpiCor® vs. a placebo in a recent study

Daily Total Score (GI Discomfort) Moderate Group



REFERENCES

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More than
80%
of the raw plant ingredients used in our products are grown on our organic and sustainable farm

Freshly picked crops
are often processed within a day to maintain vital nutrients

We harvest more than
6.5M
pounds of ingredients on our certified organic and sustainable farm

Healthy Soil. Healthy Planet. Healthy Lives.

Standard Process is a family-owned company dedicated to making high-quality and nutrient-dense therapeutic supplements for three generations.

We apply a wholistic approach to how we farm, manufacture and protect the quality of our products. This comprehensive strategy ensures that our clinical solutions deliver complex nutrients as nature intended. It's how we define the whole food health advantage.